

Work Order ID 56856

March 11, 2010 9:55:45 AM



Page 1

Item ID: D3403-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 15/03/2010 Start Qty: 100.00



Cust Item ID:

Required Date: 25/03/2010 Req'd Qty: 100.00



Customer:

Reference:

Handwritten: 10-03-11

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3403

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA556 & Dwg D3403
2- Debur

Folio Rev: *B* Dwg Rev:

SA 10/03/15 / JL 10/03/16

102

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/03/15 / JL 10/03/16

102

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

amk 10/03/24

102

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Customer:

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: Q55

0.00



Packaging

Memo

0.00

Packaging

PO 10/3/24 (100)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24 JF

PO 10-3-24 (100)

Picklist Print

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1

Work Order ID: 56856



Parent Item: D3403-1

Parent Item Name: Bushing

Start Date: 15/03/2010

Required Date: 25/03/2010

Comments: IPP Rev:A 05.08.31 New issue: KJ/JLM
IPP Rev:B 06-03-07 As per Rev B JLM

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	157.0130	20.8000			



303 Round Bar 0.750

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
MAT	157.013	
107077	0	
113134	51.1	
113295	12.1	
→ 113365	77.33	
113424	16.483	

21

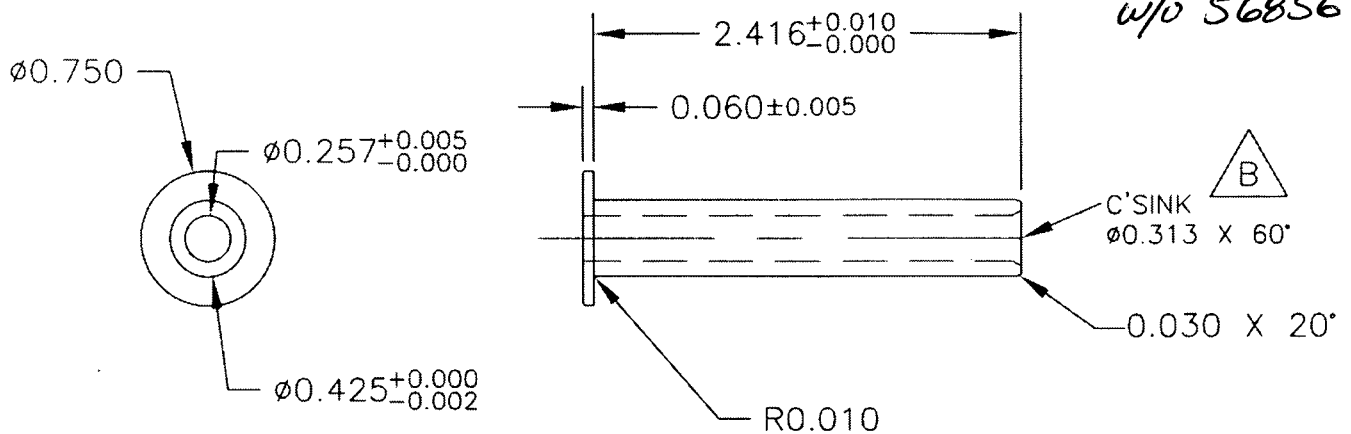
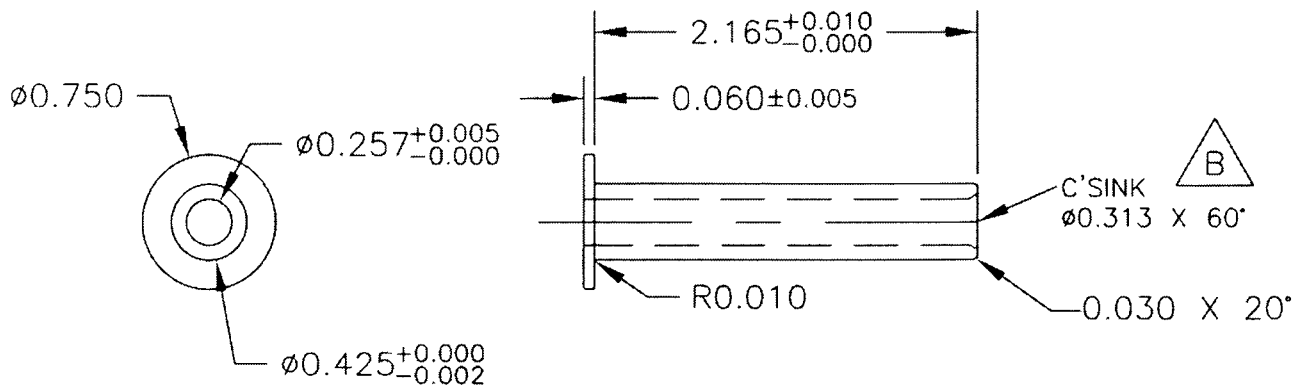
SL 10/03/16

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED

06 01 23 H

**D3403-1 BUSHING****D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL: $\phi 0.750$ AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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